

Work Order ID 67831-2

Thursday, March 31, 2011 1:20:04 PM

Page 1

Item ID: D3235-1

Accept

Revision ID:

Item Name: Mounting Lug

Start Date: 3/31/2011 Start Qty: 100.00

Required Date: 4/15/2011 Req'd Qty: 100.00

Reference:

Approvals: Process Plan: *CX*

Date: 11/03/31

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3235

Rev A

100

0.00



Bandsaw

~~Jcaspa Bandsaw~~

BAND SAW

Memo

Cut D2423 extrusion to 0.820"

Batch

0.00

Cut @ 4 meter

110

0.00



HAAS 1

~~HAAS CNC vertical machine #1~~

per checking

~~HAAS CNC VERTICAL MACHINING #1~~

Memo

1-Machine as per Folio FA369 and Dwg D3235

2-Identify as D3235-1

3-Deburr

0.00

P/O 13764

where P/O to meter

Machine as per dwg D3235 REV. A

~~QC2-Inspect parts of machine FA1/FA1B-~~

0.00

120



QC

Quality Control

Memo

0.00

*rec'd + inspect for transit damage
attached to cage to WIO*

CX 11/03/31

CX 11/03/31 100

11/4/31 10

Work Order ID 67831

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Item ID: D3235-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Lug

Start Date: 3/31/2011 Start Qty: 100.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 100.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



QC

Quality Control

~~QC~~ Inspect parts - second check

0.00

Salas

45

Memo

0.00

140



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

Memo

0.00

15 BR 11-4-26.

160



Powdercoat

Powder Coating

White Gloss(Ref 4.3.5.1) per QSI005 4.3-Alum

0.00

MU6961.

Memo

0.00

START TIME

OVEN TEMPERATURE

FINISH TIME

*2:10 320°
2:40.*

15 BR 11-5-3.

Work Order ID 67831

Thursday, March 31, 2011 1:20:04 PM



Page 3

Item ID: D3235-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Lug

Start Date: 3/31/2011 Start Qty: 100.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 100.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

9.00

is p. 11/05/05

180



Packaging

Packaging

Identify as per dwg & Stock Location: 471

0.00

Memo

0.00

fb 11/05/04

190



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/5/4

11-05-4

15

Picklist Print

Thursday, March 31, 2011 1:19:59 PM

Page 1

Work Order ID: 67831

Parent Item: D3235-1

Parent Item Name: Mounting Lug





Start Date: 3/31/2011

Required Date: 4/15/2011

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP A 04.04.19 New issue KJ/ILM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3235-1P  | | Purchased | No | | | 100 | Each | 0.0000 | 1 | 100 | | | |
| lug D2423  | | Manufactured | No | | | 110 | f | 384.5000 | 0.0683 | 7.189474 | | | |
| Lug Extrusion | | | | | | | | | | | | | |

Copy 20 (10)

Location

Loc Qty

Loc Code

MAT006

384.5

43722

161.5

45800

1

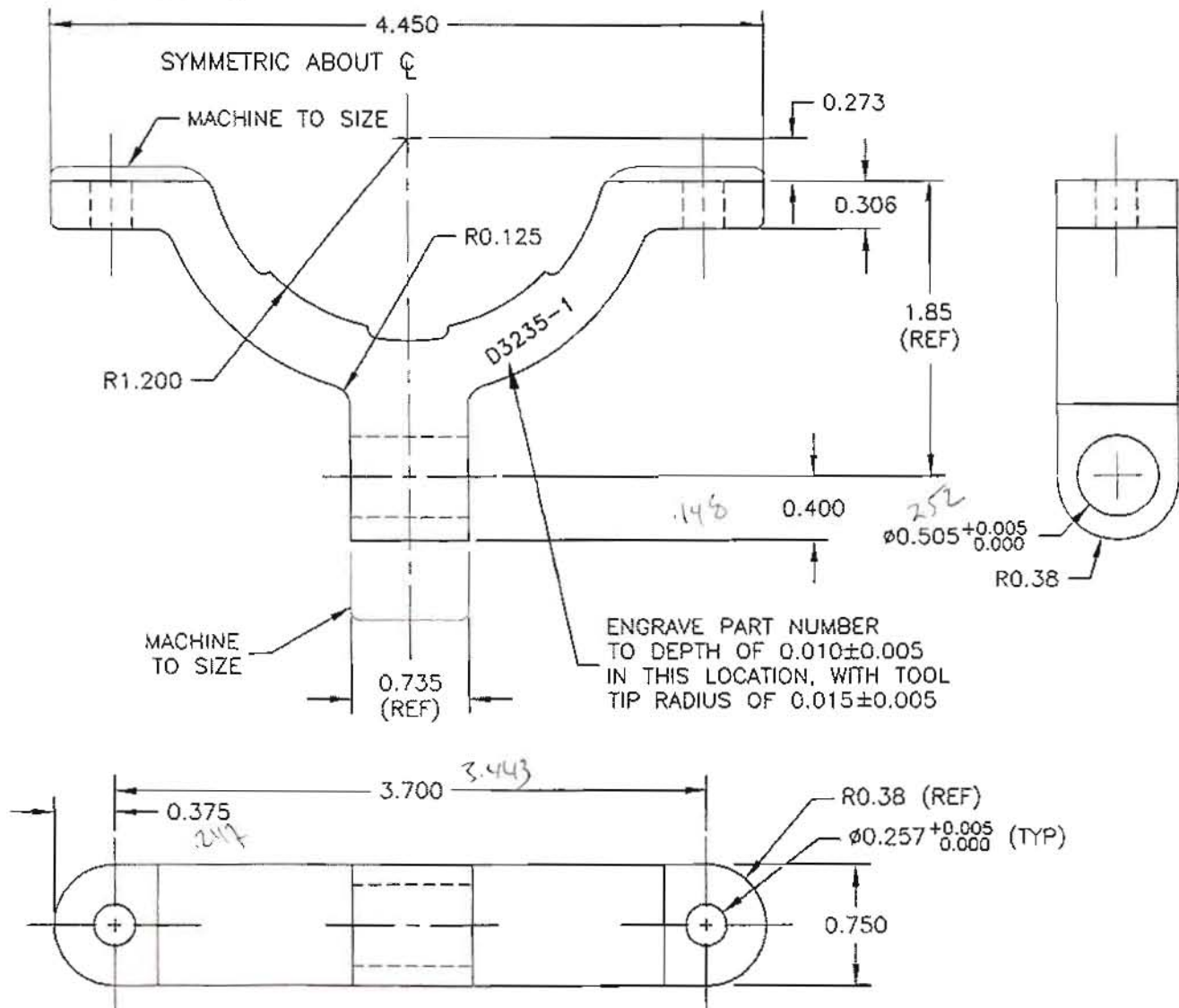
63005

222

DART

| | | | |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN <i>UP</i> | DRAWN BY <i>UP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3235 | REV. A SHEET 1 OF 1 |
| DATE 04.03.02 | TITLE MOUNTING LUG | SCALE 1:1 | |
| A | 04.03.02 | NEW ISSUE | |

RELEASED
040405 *[Signature]*

**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13764

Purchase Order Date 3/31/2011

PO Print Date 4/6/2011

Page Number 1 of 1

Order From :

VC-MET003

METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, QC K0B 1R0
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

613 678 3957

613 678 3956

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

RECEIVED

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

| Line Nbr | Reference Revision ID Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | Req. Qty/ Unit of Measure | Ship Method | Unit Price | Extended Price |
|-----------|--|------------------------|--|------------------------------|-------------|------------|-------------------|
| 1 | D2230-1P | LUG | 4/22/2011 Yes | 100.00 Each | Dart Truck | \$18.9500 | \$1,895.00 |
| | | Special Inst: | MACHINE AS PER DWG D2230 REV. G B67826 | | | | |
| 2 | D2230-3P | LUG | 4/22/2011 Yes | 100.00 Each | Dart Truck | \$13.6000 | \$1,360.00 |
| | | Special Inst: | MACHINE AS PER DWG D2230 REV. G B67827 | | | | |
| 3 | D3235-1P | lug | 4/22/2011 Yes | 100.00 Each | Dart Truck | \$15.0500 | \$1,505.00 |
| | | Special Inst: | MACHINE AS PER DWG D3235 REV. A B67831 | | | | |
| PO Total: | | | | | | \$4,760.00 | |

Net 55%
Net 45% 4/11/20
Net 85% 4/14/15
Net 18% 4/11/20

CL

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

Change Date: 4/6/2011



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 17915
Date: Apr 19, 2011
Page: 1

| | |
|--|--|
| Sold to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 | Ship to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 |
| Order No.: 13764 | Sold By: |
| Shipped By: your truck | Ship Date: |

| Description | Unit | Ordered quantity | Shipped quantity | Backorder quantity |
|--|------|---------------------------|------------------|--------------------|
| D2230-1 Mounting Lug Material supplied by DART D2423 B63005 | Each | 100 | | 100 |
| D2230-3 Mounting Lug Material supplied by DART D2423 B63005 | Each | 100 | 45 | |
| D3235-1 Mounting Lug Material supplied by DART D2423 B63005 | Each | 100 | 15 | |
| The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted. | | | | |
| Received by _____ | | Thank you for your order! | | |

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

| <u>QUANTITY</u> | <u>PART NUMBER</u> | <u>PART NAME</u> | <u>P.O. NUMBER</u> |
|-----------------|--------------------|------------------|--------------------|
| 45 | D2230-3 | Mounting Lug | 13764 |
| 15 | D3235-1 | Mounting Lug | 13764 |

MATERIAL supplied by DART D2423 B63005

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz

Vankleek Hill, April 19, 2011